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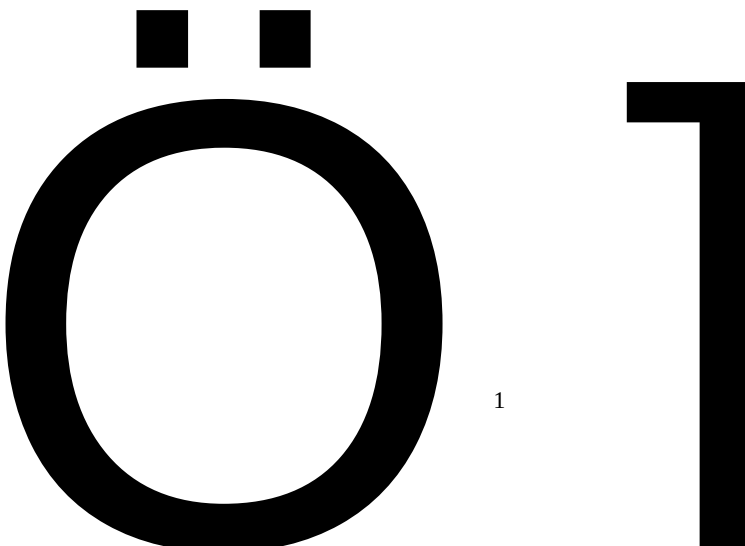

1.
2. 15 / **15** / **50**
3. ISO14000 6S **200**
4.
5. 1000 2000 4000 8000
6.
7. **0.5%** **1%**
8.
9. **200**
10.
11.

12.

/

1 10

/

2 4

3